



600 Modified Series

2009 CATALOG

Xcel Chassis 600 Modified

\$9,500.00

Get ready to go racing:
just add driver
(with safety gear)
and go!



complete car, includes:

powder-coated frame, bumpers and rub rails
MAX3 aluminum body (white), dzus buttons
fiberglass hood and aluminum front wing
front and rear axle assemblies
4 PRO Steel Shocks
4 standard mag star wheel centers
Honda CBR600 F4i or Suzuki GSXR600 engine (sealed)
chain and one rear gear (choice of 43-46 tooth gear)
Wilwood Brake master cylinder, caliper, and rotor
brake system plumbing and fittings
electronics, switches and battery
stock motorcycle radiator, plumbing and fittings
fuel delivery system and 2 gallons of 93 octane fuel
4 Hoosier tires, stamped for 600 Modified competition
4 Keizer non-beadlock wheels
Ultrasheild seat and seat belts (chosed from 14-17" seat)
13" steel dished steering wheel
Fully assembled !!!

Frame & Body Kit \$ 3,000.00

powder-coated frame w/ all tabs
bumpers and rub rails
MAX3 complete body and dzus buttons
Fiberglass hood and front wing

Frame Kit \$ 1,550.00

powder-coated frame w/ all tabs

Upgrades (add to the price of a race ready car):

Keizer Pro-Ring Wheels (4) (replaces standard wheels)	\$204.00
Keizer Beadlock Wheels (4) (replaces standard wheels)	\$232.00
Keizer Billet Lightweight Wheel Hubs (4) (replaces standard wheel centers)	\$120.00
AFCO or Hyper Coil Springs (4) (replaces standard coil springs)	\$100.00
Xcel Radiator (1) (replaces stock motorcycle radiator)	\$220.00
Aluminum 15" Steering Wheel (1) (replaces 13" steel steering wheel)	\$ 65.00
Ultrasield Containment Seat (1) (replaces UltraShield standard seat)	\$525.00
UltraShield Head Rest	\$ 25.00
Aluminum Heim Ends (18) (replaces steel heim ends)	\$ 72.00
Oil Pressure Gauge (mounted)	\$ 52.00
Water Temp Gauge (mounted)	\$ 52.00
Tachometer - large (mounted)	\$115.00
Fuel Pressure Gauge (installed)	\$ 20.00
Steel Braided Brake Line & Fittings (replaces plastic hose)	\$ 30.00
Color MAX3 Aluminum Body (replaces white aluminum)	\$ 80.00
Fiberglass Front Wing (replaces standard aluminum wing)	\$ 37.00
0.65 Heavy-Duty Aluminum Front Wing (replaces standard aluminum wing)	\$ 60.00
Powder Coat Bumpers, Rub Rails & Axle	\$130.00



Front Axle Assembly \$457.00
 front axle, unpainted
 spindles, spacers & nut
 kin pin assembly
 steering arms
 swedged tie & steering rod
 star center front hub

Keizer Hubs upgrade \$ 60.00
 qty=2

Front Axle \$ 99.00
 (37" - unpainted)



Steering Arm \$19.00
 (specify left or right)



King Pin Kit \$16.00
 kin pin
 brass washer
Brass Washer \$ 2.00
King Pin Bushing \$ 3.50
Thrust Bearing Kit \$ 6.95



Hub Bearing \$ 9.80



Spindle \$69.00
 (specify left or right)

Spindle Spacer \$ 2.00
Spindle Nut \$ 2.50



Panhard Clamp \$ 19.00

Front Wheel Hub

Front Wheel Center Hub(star center w/bearings) \$ 65.00

Keizer Billet Front Wheel CenterHub(w/bearings) \$ 95.00



Steering Wheel \$ 25.00
 (steel - 13" with dish)

Steering Wheel \$ 65.00
 (aluminum - 13" or 15")

Quick Release Assembly \$ 32.00
 Quick Release Hub
 Hex (for end of steering shaft)



Steering Rack/Pinion Assy \$280.00
 (with shaft)

Steering Rack with stop adjusters \$ 0.00
Steering Universal Joint \$ 72.00
Steering Upper Shaft \$ 65.00
5/8" Collar for Steering Shaft \$ 10.00
Plastic Bushing for Upper Shaft \$ 2.00





Rear Axle Assy \$718.00
 splined 52" axle
 coil-over birdcages
 gear carrier assembly
 brake rotor & carrier
 axle spacers
 splined axle nut

Splined Rear Axle \$255.00

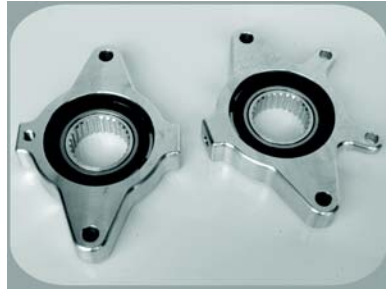


Splined Axle Nut \$ 25.00
 (specify left or right)



Axle Spacer (\$ per size)

1/2" spacer	\$ 5.00
1" spacer	\$ 6.00
2" spacer	\$ 6.00
2 1/2" spacer	\$ 6.00
3" spacer	\$ 6.00
4" spacer	\$ 7.00
5" spacer	\$ 7.50
6" spacer	\$ 7.50
7" spacer	\$ 8.00



BirdCage \$105.00
 (specify left or right)



BirdCage Bearing \$ 14.50
 (single bearing)
Ceramic Coated \$100.00



Splined Reducer \$ 17.50
 (for birdcage or brake carrier)



Retaining Clip \$ 1.00
 (birdcage)



Radius Rods (see list)

Drag Link \$ 15.00
Suspension \$ 10.00



Heim End (see list)

7/16"-Steel \$ 6.25
 (includes jam nut)
7/16"-Chromoly \$ 16.00



Wishbone \$ 55.00
 (specify left or right)



Panhard Clevis \$ 10.95
Clevis Pin \$ 5.00



- PRO 6" Steel Small Body Shock Assembly** \$ 80.00
(shock, heim ends, jam nut, bump rubber)
- PRO SB 62 (w/out Heim Ends)** \$ 57.00
- PRO SB 62-4 (w/out Heim Ends)** \$ 57.00
- PRO SB 63 (w/out Heim Ends)** \$ 57.00
- PRO SB 63-1 (w/out Heim Ends)** \$ 57.00
- PRO SB 64 (w/out Heim Ends)** \$ 57.00
- 1/2" Steel Heim End & Jam Nut (each)** \$ 12.00

Shock Reducers

-
- 1/2" to 3/8" \$ 2.00
 - 1/2" to 7/16" \$ 2.00



- 8" Coil Spring** \$ 50.00
(call for lb. sizes)
- 10" Coil Spring** \$ 50.00
(call for lb. sizes)



- Splined Wheel Hub** \$ 62.00
- Keizer Billet Hub** \$ 89.00



- Coil Over Kit** \$ 45.00
splined sleeve
snap ring
spring seat & pin
coil adjuster
- Coil Snap Ring** \$ 1.25
- Coil Spring Seat** \$ 15.00



Keizer Aluminum Wheels

-
- 10x7 Wheel \$ 87.00
 - 10x7 Wheel w/ Pro Ring \$137.00
 - 10x7 Wheel w/Beadlock \$147.00
-
- 2" half wheel \$ 45.00
 - 3" half wheel \$ 46.00
 - 4" half wheel \$ 47.00
 - 4" half w/Pro Ring \$ 82.00
 - 4" half w/Beadlock \$ 98.00
 - 6" half wheel \$ 49.00
 - 6" half w/Pro Ring \$ 84.00
 - 6" half w/Beadlock \$100.00
-
- 10x8 Wheel \$ 89.00
 - 10x8 Wheel w/ Pro Ring \$139.00
 - 10x8 Wheel w/Beadlock \$147.00



- Shocker Slider** \$ 22.00



- Race Tires ---call for pricing---**



- Tire Syper** \$ 85.00



Gold PRO Chain \$ 90.00
(w/masterlink)

Silkolene PRO Chain Lube
(100% Synthetic) \$ 11.00



Gold PRO Masterlink \$ 4.50



520 Chain Rear Gears

40-45 teeth \$ 39.00
46-50 teeth \$ 42.00



Front Gear \$ 29.50



Tensioner Wheel \$ 10.00



Tensioner Spring \$ 6.00



Gear Carrier Assy \$100.00
splined gear carrier hub
guide plates
bolt & spacer hardware



Splined Gear Hub \$ 49.95



Sprocket Guides \$ 45.00
(4 plates)



Bolt & Spacer Kit \$ 12.00





Brake Caliper \$ 82.95
(Wilwood 2-piston)

Brake Pads \$ 10.00

Master Cylinder \$ 60.00
(Wilwood 5/8" cylinder)



Brake Line Kit \$ 30.00
steel braided line
3/8 NPT to AN4 fittings

Plastic Brake Line
(per foot) \$ 1.00



Butler Brake Duct \$ 18.00



Steel Brake Rotor \$ 20.00
(Scalloped)



Splined Brake Hub \$ 29.00



Brake Pedal \$ 20.00
Throttle Pedal \$ 20.00

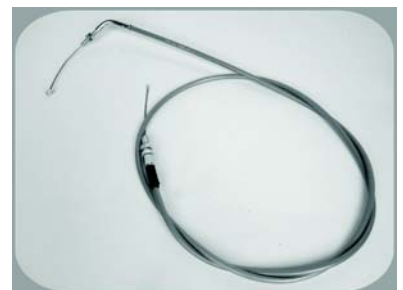


Throttle Shaft Assy \$ 18.50
1/4" female heim end
steel rod
spring
retainer collars



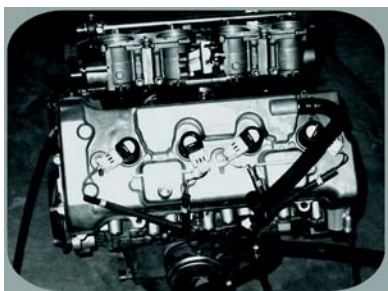
Female Heim Ends

1/4" Heim End	\$ 3.50
5/16" Heim End	\$ 4.00



Throttle Cable \$ 19.75





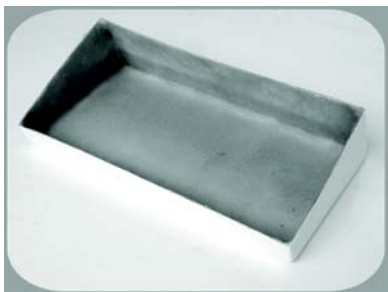
600cc Engines

Suzuki GSX-R600
Honda CBR600 RR

---call for pricing---



GREEN Air Filter \$ 45.00



Air Filter Box \$ 50.00



Starter Button \$ 12.00
(with weather cover)



Ignition Switch \$ 9.00
(with weather cover)



Deka Battery \$ 30.00
(14 amp)



Shifter Handle \$ 12.00



Shifter Cable \$ 69.00
Clutch Cable \$ 69.00



Radiator Components

Xcel Radiator \$260.00
Radiator Cap \$ 7.00
Stock Radiator \$ 65.00



Complete Header Assembly \$350.00

S&S exhaust headers
4 to 1 merge collector
2-1/4" collector pipe
FlowMaster muffer

Header & Collector \$230.00

Individual Exhaust Pipe \$ 46.25

4 to 1 Merge Collector \$100.00

2-1/4" Collector Pipe \$ 15.00



FlowMaster Muffer \$ 90.00
Walker Muffer \$ 90.00



Fuel Tank Assy \$125.00
(fuel cap & fittings)



3/8 Super Stock Fuel Line
(per foot) \$ 3.95



Earls Fuel Filter \$ 31.00
NAPA Fuel Filter \$ 10.00



6AN Hose Fittings

3/8NPT to 6AN straight fitting	\$ 4.40
6AN T-Fitting	\$ 9.85
6AN to 3/8 pushlock hose	\$ 5.75
6AN to 3/8 pushlock hose-45 degree	\$ 5.75
6AN to 3/8 pushlock hose-90degree	\$ 15.75



Fuel Pumps

Mallory Pump	\$165.00
Holley "Red"	\$110.00
Walbro Pump	\$105.00
Fitting for Walbro	\$ 10.00



On/Off Valve \$ 16.00



Gauges

Water Temperature (in-dash)	\$ 55.00
Oil Pressure (in-dash)	\$ 55.00
Fuel Pressure (0-100lbs.)	\$ 25.00
Tachometer (in-dash)	\$115.00





Bumpers/Rub Rails
(unpainted)

Front Bumper	\$ 55.00
Rear Bumper	\$110.00
Right Side Outer Rub Rail	\$ 37.00
Right Side Inner Rail	\$ 72.00
Left Side Outer Rub Rail	\$ 37.00
Left Side Inner Rail	\$ 72.00



MAX3 Aluminum Body Panels

Rear Quarter Panel (specify left or right)	\$ 40.00
Top Door Panel 'one piece' (specify left or right)	\$ 65.00
Lower Door Panel 'one piece' (specify left or right)	\$ 45.00
Rear Window Panel (specify left or right)	\$ 25.00
A Pillar Panel (specify left or right)	\$ 8.00
Front Side Panel (specify left or right)	\$ 22.00
Front Side Panel 'wide hood' (specify left or right)	\$ 24.00
Left Cornpicker Panel with louvers	\$ 28.00
Right Cornpicker Panel	\$ 24.00
Rear Inner Panel 'at shock' (specify left or right)	\$ 25.00
Right Arm Guard Panel	\$ 24.00
Rear Angle Panel 'below rear deck'	\$ 27.00
Front Nose Panel 'b/tw wing and hood'	\$ 15.00
Rear Deck Panel w Fuel Cap Access Panel	\$ 92.00
Front Roof Panel with hinge and 2 Dzus buttons	\$ 24.00
Rear Roof Panel with louvers	\$ 19.00
Belly Pan Panel	\$ 23.00
Dash Panel (no gauge cutouts)	\$ 8.00
Left Engine Cover Panel	\$ 30.00
Fire Wall Panel (specify left or right)	\$ 11.00
Front Nose Wing (standard)	\$ 23.00
Heavy Duty Front Nose Wing (0.65 aluminum)	\$ 83.00

MAX3 Fiberglass Body Panels

Hood	\$ 90.00
chose a style:	
- Scope	
- Wedge	
- 1/4" Midget	
Front Nose Wing	\$ 60.00
Air Box	\$ 50.00



UltraShield Seat Belts	\$ 70.00
UltraShield Head Rest	\$ 25.00
UltraShield Seats	\$145.00
includes cover, chose from 14" to 17"	

Complete line of Safety Gear:
SIMPSON Race Products
Pyrotec Safety



Tape Measure \$ 5.00



RaceCeiver Radio \$125.00
(1600 Elite one-way receiver)

Dzus Button (slotted)	\$ 1.00
Dzus Button (ears)	\$ 1.50
Dzus Button Spring	\$ 0.70

Xcel & 600 Modified SWAG:

Xcel Chassis Hat	\$ 12.00
(one size fits all)	
600 Modified T-Shirt	\$ 12.00
(M, L, XL, XXL, XXXL)	
Get Hat & T-Shirt for:	\$ 20.00

MAX3 Aluminum Body (hung on frame by Xcel)

\$650.00

white color only, other colors are an upcharge

fiberglass hood, front wing & dzus buttons not included



MAX3 body

compared to 2005-2008 body, the MAX3 features:

- 3.5% reduction in straight line drag
- 11% increase in straight line stability
- 10.75% increase in rear downforce
- 6.1% increase in corner drag

(tested in the Xcel Chassis wind tunnel)



NEW!!

contoured after the big block modifieds --- you'll do a double take!

